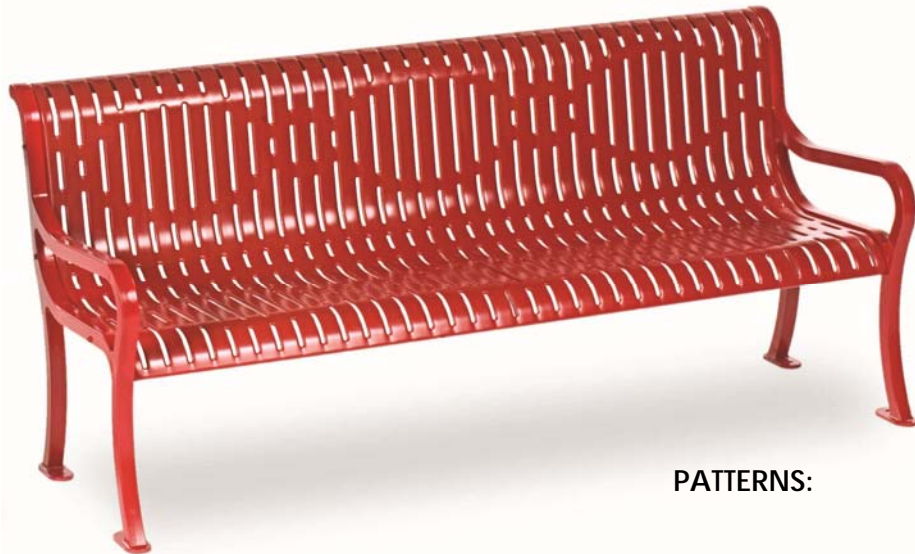




# WABASH VALLEY

## BENCHES



**PATTERNS:**

Diamond  
Perforated  
Rib  
Slat

**SIZE:**

6' & 8'

**OPTIONS:**

Portable/Surface  
Mount  
Center Armrest  
Memorial Option

**COURTYARD**

## SIGNATURE (1)



**PATTERNS:**

Diamond  
Perforated

**SIZE:**

6', 8', 10' & 15'

**OPTIONS:**

With or Without  
back  
Portable  
Surface Mount  
Inground  
10" or 15" Width  
Seat/Back

---

## SIGNATURE (2)



**PATTERNS:**

Diamond  
Perforated

**SIZE:**

6' & 8'

**OPTIONS:**

Surface Mount  
Inground

---

## SIGNATURE (3)



**PATTERNS:**

Diamond  
Perforated

**SIZE:**

6' & 8'

**OPTIONS:**

Portable

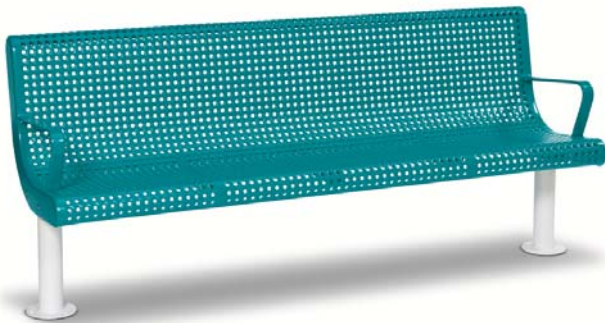
## PRESTIGE (1)



<b>PATTERNS:</b>	Diamond Perforated
<b>SIZE:</b>	6' & 8'
<b>OPTIONS:</b>	With or Without back Portable Surface Mount Inground Memorial Option

---

## PRESTIGE (2)



<b>PATTERNS:</b>	Diamond Perforated
<b>SIZE:</b>	4', 6' & 8'
<b>OPTIONS:</b>	Portable Surface Mount Inground Gullwing

---

## CLASSIC



<b>PATTERNS:</b>	Diamond Perforated Rib
<b>SIZE:</b>	4'
<b>OPTIONS:</b>	Portable

## DESIGNER (1)



**PATTERNS:** Diamond  
Traditional Slat

**SIZE:** 4', 6' & 8'

**OPTIONS:** Portable  
Surface Mount  
Inground  
(15" Width Seat)

---

## DESIGNER (2)



**PATTERNS:** Diamond  
Traditional Slat

**SIZE:** 6' & 8'

**OPTIONS:** Surface Mount  
Inground  
(30" Width Seat)

---

## DESIGNER (3)



**PATTERNS:** Traditional Slat

**SIZE:** 4', 6' & 8'

**OPTIONS:** Portable  
Surface Mount  
Inground

## HERITAGE (1)



**PATTERNS:** Weave  
**SIZE:** 6'  
**OPTIONS:** Portable  
)

---

## HERITAGE (2)



**PATTERNS:** Mission  
**SIZE:** 6'  
**OPTIONS:** Portable

---

## HERITAGE (3)



**PATTERNS:** Mission  
**SIZE:** 6'  
**OPTIONS:** Portable



## ESTATE



**PATTERNS:**

Diamond  
Perforated  
Rib  
Slat

**SIZE:**

6' & 8'

**OPTIONS:**

Center Armrest  
With & without  
back  
Memorial Option

---

## CONTEMPORARY



**PATTERNS:**

Diamond  
Perforated  
Rib  
Slat

**SIZE:**

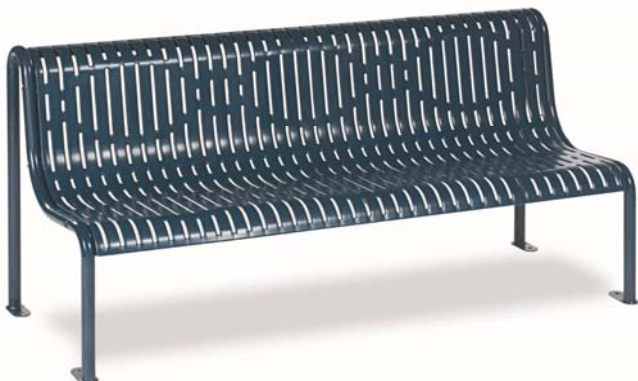
6' & 8'

**OPTIONS:**

Center Armrest  
With & without  
back  
Memorial Option

---

## UPTOWN



**PATTERNS:**

Diamond  
Perforated  
Rib  
Slat

**SIZE:**

6' & 8'

**OPTIONS:**

Center Armrest  
With & without  
arms

## WYATT



**PATTERNS:**

Diamond  
Perforated  
Rib  
Slat

**SIZE:**

6' & 8'

**OPTIONS:**

Center Armrest

---

## CITY LIMITS



**PATTERNS:**

Diamond  
Perforated  
Rib

**SIZE:**

Single & 3 Seat

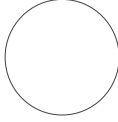



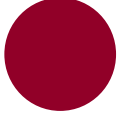

**OPTIONS:**

Armrests  
With & without  
back  
Surface Mount  
Inground

---

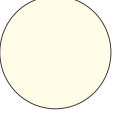
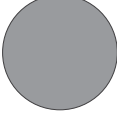
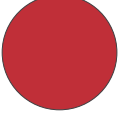




## PLASTISOL COLORS / FRAME COLORS / FLAT-TOP AND BONNET LID COLORS

All tabletops, seats and bench seats are coated with 1/4" of our virtually maintenance-free Plastisol coating. Our framework is coated with a baked-on polyester dry powder. Both Plastisol and frame color options are listed below. Select any color combination (White and Orange options are only for framework). Colors shown here and throughout catalog are approximate only. Please call and request actual samples, if needed.

 <b>WHITE*</b>	 BEIGE	 GRAY	 YELLOW	 <b>ORANGE*</b>	 TEAL
 SLATE BLUE	 BLUE	 PURPLE	 RED	 CRANBERRY	 KELLY GREEN
 GREEN	 DARK BRONZE	 BROWN	 BLACK	*White and Orange are only available as frame, Flat-top lid and bonnet lid color options and are not available in Plastisol.	

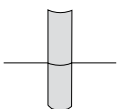
\*Solid top table tops in Camino and Classic series available in all Urbanscape Powder-coat colors on page 163. For detailed specifications on Powder-coating, see page 92.

## DOMELID COLORS\*

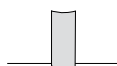
 VANILLA	 GRAY	 RED	 BROWN	 BLUE	 GREEN	 BLACK
--	---	--	--	--	--	--

\*DT200 lid only available in black.

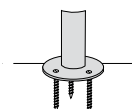
## MOUNTING OPTIONS



**IN-GROUND**—Material is embedded deep into concrete.



**PORTABLE**—Mount sits on top of surface and is moveable.



**SURFACE**—Bolted to top of concrete surface with anchor bolts (not provided). All surface-mount holes are 1/2" diameter.



# SUPERB COATING PROCESS

What's responsible for the good looks and durability of all of our products? Our six-step Powder-coating process. While other companies also offer Powder-coated products, our six-step process ensures the highest quality and longevity for our products.

## AAMA 2604-05 SPECIFICATIONS

Our six-step Powder-coating system exceeds AAMA 2604-05 (American Architectural Manufacturers Association\_ test specifications—one of the highest in the industry. Our coating stood up to some of the toughest test specifications, including adhesion, abrasion resistance, chemical resistance, corrosion resistance and fade resistance, to ensure that our products will last longer than anyone else's.



Process	Urbanscape's Powder-coat	Typical Powder-coat
1 Part is shot-blasted to white metal	Yes	No
2 5-stage chemical pre-treatment system	Yes	Sometimes
3 Zinc-rich epoxy coating*	Yes	No
4 Gel cure of the Zinc-rich epoxy	Yes	No
5 A super-durable polyester topcoat	Yes	Sometimes
6 Final cure	Yes	Sometimes

\*Zinc coating is not applied to aluminum-based products, as aluminum never rusts, so it doesn't require this extra step.

**1 SHOT-BLASTING TO WHITE METAL** First, all of our metal is cleaned to white metal. We strip it to its purest form using our state-of-the-art shot-blast system. This process removes all the impurities from the metal, especially at the weld joints. It's more effective than traditional acid cleaning and also creates a more textured surface, allowing for better adhesion of the Powder-coat.

**2 FIVE-STAGE CHEMICAL PRE-TREATMENT** Next, the metal goes through a five-stage chemical pre-treatment cleaning process. It is etched, rinsed and cleaned to eliminate any residue, then it's sealed—further promoting adhesion and encouraging corrosion prevention.

**3 ZINC-RICH EPOXY COATING\*** After the pre-treatment, a Zinc -rich epoxy Powder coating is applied to provide the highest quality of corrosion control. It works as a prime coat to protect the metal from corrosion before it receives its topcoat.

**4 ZINC-RICH EPOXY COATING GEL-CURE** Next, the Zinc-rich epoxy coating is cured to a gel, allowing the polyester topcoat to combine with the Zinc-rich epoxy, promoting better adhesion.

**5 AAMA 2604—COMPLIANT POLYESTER TOPCOAT** A polyester topcoat is then applied that's specially formulated to meet AAMA 2604 standards for fading, cracking, chalking, gloss retention, erosion resistance and chemical resistance. It ensures that our products will maintain their beauty and durability for years to come.

**6 FINAL CURE** Finally, the metal goes through a cure oven, which hardens the topcoat and completes the integrated bonding between the Zinc-rich epoxy and AAMA 2604-compliant polyester topcoat.

Test Requirements	Compliance
Salt-Spray resistance: 3,000 hours per ASTM B 117	Yes
Weathering: Color Retention, 5-year south Florida sun, per ASTM D 2244 with maximum 5 E change	Yes
Weathering: Chalk Resistance, 5-year south Florida sun, per ASTM D 4212 with max rating of 8	Yes
Weathering: Gloss Retention, 5-year south Florida sun, per ASTM D 523 with minimum of 30%	Yes
Weathering: Resistance to Erosion, 5-year south Florida sun, with less than 10% film loss	Yes
Chemical Resistance: Muriatic Acid, Mortar, Nitric Acid, Detergent and Window Cleaner	Yes
Dry Film Hardness: per ASTM D 3363 with no rupture	Yes
Adhesion: Dry Adhesion, Wet Adhesion and Boiling Water Adhesion using the crosshatch method with 0% failure	Yes

# PLASTISOL COATING

Our extensive selection of Plastisol-coated furniture and site amenities are designed to endure the harshest weather conditions. These coated pieces consist of 1/4" Plastisol coating, heat-fused and permanently bonded to the steel—that is 30 times the thickness of paints and powder-coatings.

## PLASTISOL BENEFITS

### LOW/NO MAINTENANCE

- Can be left outdoors all year—no need for winter storage
- Open design facilitates self-cleaning and discourages graffiti
- Will not leaf-stain or absorb water, grease or oil.

### RUGGED DURABILITY

- Resists rust and corrosion
- Won't crack, peel, warp or rot
- Unaffected by common acids, alkalis, salts, acid rain, sewage or sea water
- Stable, reinforced construction with stainless and/or galvanized steel

### SAFETY & COMFORT

- Semi-resilient surface cushions falls
- Seats are contoured for safety
- Rounded edges for safety
- Won't splinter like wood
- Not too hot to the touch in the summer or too cold in the winter

**urbanscape** **WABASH VALLEY** **GREEN VALLEY**

WABASH VALLEY MANUFACTURING, INC. | P.O. Box 5, 505 East Main St. Silver Lake, IN 46982

PHONE 260.352.2102 | FAX 260.352.2160 | TOLL-FREE 800.253.8619 | [WEB WabashValley.com](http://WEB WabashValley.com)