



GREEN VALLEY

RECYCLE MATERIAL COLLECTION



TABLE (1)

SIZES:

6', 8' & 8' ADA

OPTIONS:

Portable

TABLE (2)



SIZES: 46" Square

OPTIONS: Portable

TABLE (3)



SIZES: 46" Square

OPTIONS: Inground
4 Seat
3 Seat

BENCHES (1)



SIZES: 6'

OPTIONS: Inground
Portable
Surface Mount
With Back
Without Back

BENCHES (2)



SIZES:

6'

OPTIONS:

Inground
Portable/Surface
Mount

RECEPTACLE



SIZES:

32 Gallon

OPTIONS:

Inground
Portable
Flat Top Lid
Dome Top Lid

RECYCLE PLANK COLORS

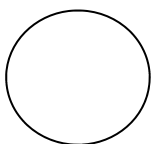


CEDAR

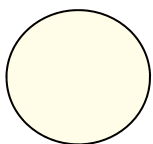


TUDOR

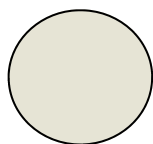
POWDER-COAT COLORS



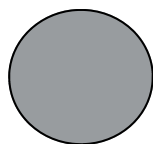
WHITE*



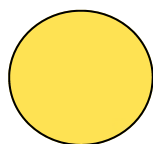
VANILLA*



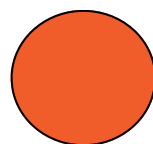
BEIGE



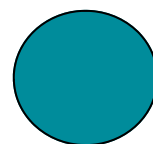
GRAY



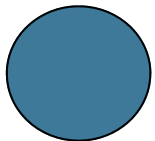
YELLOW



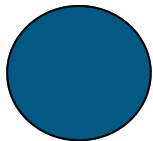
ORANGE*



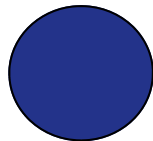
TEAL



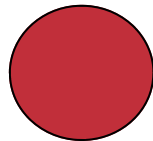
SLATE BLUE



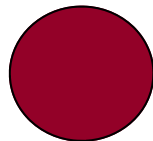
BLUE



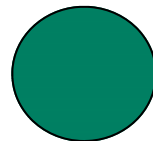
PURPLE



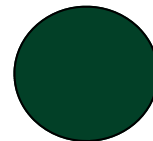
RED



CRANBERRY



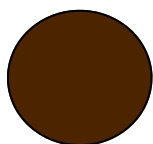
KELLY GREEN



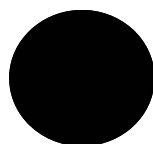
GREEN



DARK BRONZE



BROWN



BLACK

SUPERB COATING PROCESS

What's responsible for the good looks and durability of all of our products? Our six-step Powder-coating process. While other companies also offer Powder-coated products, our six-step process ensures the highest quality and longevity for our products.

AAMA 2604-05 SPECIFICATIONS

Our six-step Powder-coating system exceeds AAMA 2604-05 (American Architectural Manufacturers Association_ test specifications—one of the highest in the industry. Our coating stood up to some of the toughest test specifications, including adhesion, abrasion resistance, chemical resistance, corrosion resistance and fade resistance, to ensure that our products will last longer than anyone else's.



1 SHOT-BLASTING TO WHITE METAL First, all of our metal is cleaned to white metal. We strip it to its purest form using our state-of-the-art shot-blast system. This process removes all the impurities from the metal, especially at the weld joints. It's more effective than traditional acid cleaning and also creates a more textured surface, allowing for better adhesion of the Powder-coat.

2 FIVE-STAGE CHEMICAL PRE-TREATMENT Next, the metal goes through a five-stage chemical pre-treatment cleaning process. It is etched, rinsed and cleaned to eliminate any residue, then it's sealed—further promoting adhesion and encouraging corrosion prevention.

3 ZINC-RICH EPOXY COATING* After the pre-treatment, a Zinc -rich epoxy Powder coating is applied to provide the highest quality of corrosion control. It works as a prime coat to protect the metal from corrosion before it receives its topcoat.

4 ZINC-RICH EPOXY COATING GEL-CURE Next, the Zinc-rich epoxy coating is cured to a gel, allowing the polyester topcoat to combine with the Zinc-rich epoxy, promoting better adhesion.

5 AAMA 2604—COMPLIANT POLYESTER TOPCOAT A polyester topcoat is then applied that's specially formulated to meet AAMA 2604 standards for fading, crackings, chalking, gloss retention, erosion resistance and chemical resistance. It ensures that our products will maintain their beauty and durability for years to come.

6 FINAL CURE Finally, the metal goes through a cure oven, which hardens the topcoat and completes the integrated bonding between the Zinc-rich epoxy and AAMA 2604-compliant polyester topcoat.

Process	Urbanscape's	Typical
1 Part is shot-blasted to white metal	Yes	No
2 5-stage chemical pre-treatment system	Yes	Sometimes
3 Zinc-rich epoxy coating*	Yes	No
4 Gel cure of the Zinc-rich epoxy	Yes	No
5 A super-durable polyester topcoat	Yes	Sometimes
6 Final cure	Yes	Sometimes

*Zinc coating is not applied to aluminum-based products, as aluminum never rusts, so it doesn't require this extra step.

Test Requirements	Compliance
Salt-Spray resistance: 3,000 hours per ASTM B 117	Yes
Weathering: Color Retention, 5-year south Florida sun, per ASTM D 2244 with maximum 5 E change	Yes
Weathering: Chalk Resistance, 5-year south Florida sun, per ASTM D 4212 with max rating of 8	Yes
Weathering: Gloss Retention, 5-year south Florida sun, per ASTM D 523 with minimum of 30%	Yes
Weathering: Resistance to Erosion, 5-year south Florida sun, with less than 10% film loss	Yes
Chemical Resistance: Muriatic Acid, Mortar, Nitric Acid, Detergent and Window Cleaner	Yes
Dry Film Hardness: per ASTM D 3363 with no rupture	Yes
Adhesion: Dry Adhesion, Wet Adhesion and Boiling Water Adhesion using the crosshatch method with 0% failure	Yes

urbanscape® **WABASH VALLEY** GREEN VALLEY

WABASH VALLEY MANUFACTURING, INC. | P.O. Box 5, 505 East Main St. Silver Lake, IN 46982

PHONE 260.352.2102 | FAX 260.352.2160 | TOLL-FREE 800.253.8619 | WEB WabashValley.com